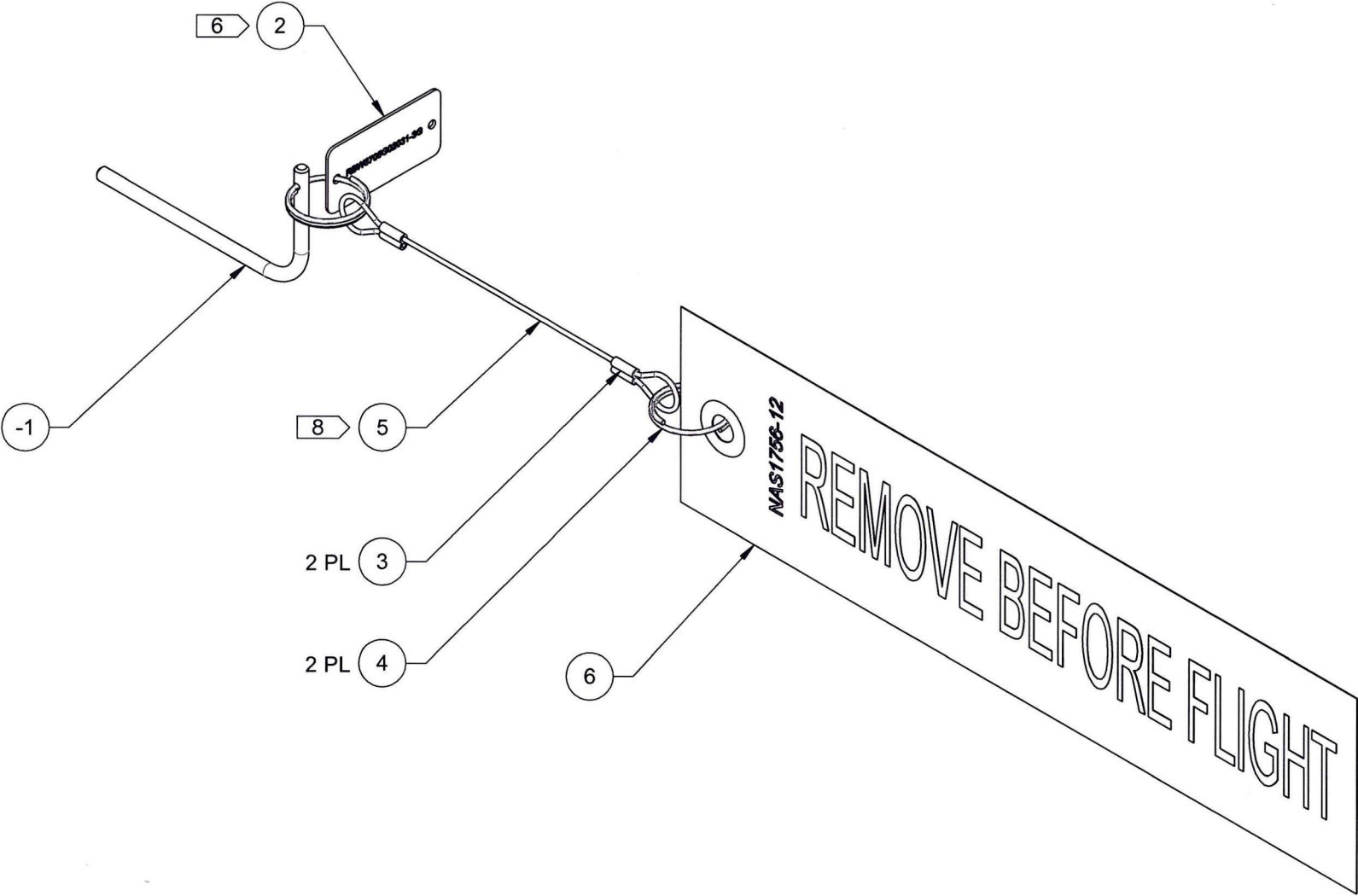




ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6705G02031-3G-1	RIGGING PIN
2	1	McMaster#1632T22 OR EQUIV.	ALUMINUM PLATE 2" WD. X 1" HT. X 0.04" THK.
3	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
4	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
5	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
6	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG



RBW6705G02031-3G #1 RIGGING PIN ASSY

- NOTES:
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: DOT MARK T/N, "RBW6705G02031-3G", AS SHOWN ON ITEM 2
- 7) ASSEMBLE AS SHOWN
- 8) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	SEE PREVIOUS REVISIONS FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ITEM -1 WAS ITEM -3 ADDED ITEMS 2 AND 4 -1 MATERIAL WAS MCMASTER-CARR #8893K27 IS McMaster#1328T28 OR EQUIV. DIM WAS 2.04 IS 1.97. REMOVED 3.781 DIM. ADDED 2.99 DIM. ADDED FLAT PATTERN. DIM WAS .11 X 15° IS 0.03 X 45.0° CMF 2 PL. REMOVED CHAMFER BOTH SIDES .03 X 45° DIM.		19-882	KPT
	REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	PM	TOOL PART #	REV. C	
MFG. APPR.	DP	RBW6705G02031-3G	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DATE		2019-09-03	#1 RIGGING PIN ASSY	
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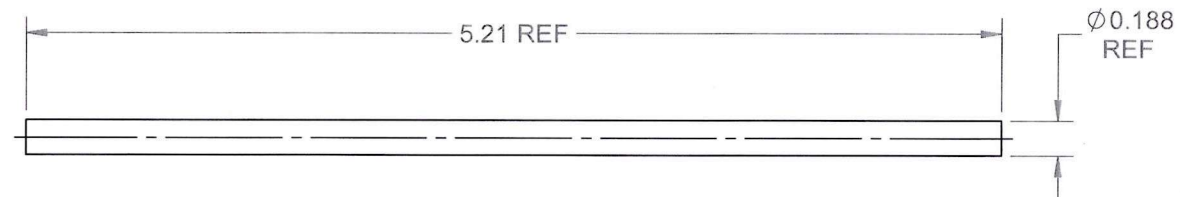
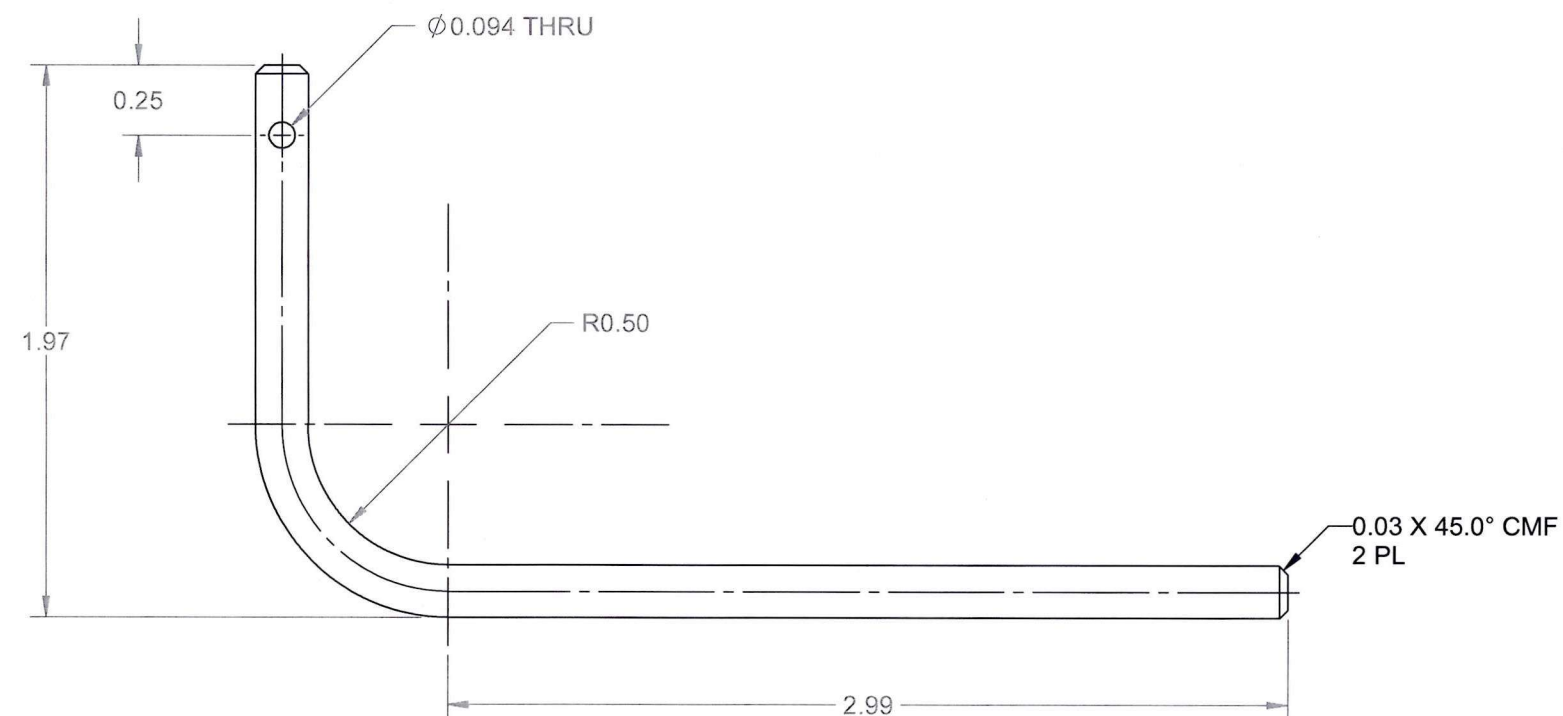
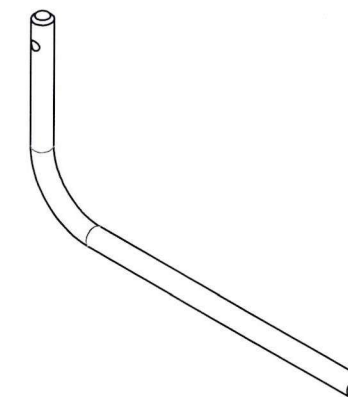
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**FLAT PATTERN****RBW6705G02031-3G-1 RIGGING PIN****NOTES:**

- 1) MATERIAL: McMaster#1328T28 OR EQUIV. (440C STAINLESS STEEL ROD 3/16" DIA.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. C
MFG. APPR.	DP	RBW6705G02031-3G	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DATE	2019-09-03	#1 RIGGING PIN ASSY	NTS 
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